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%

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/ / Arc length

%

%

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Mild steel

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High carbon steel

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Special alloy steel

.

Cost Iron

.

Non ferrous Metal ()

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%

%

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-

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.

Cao

-Ti

-Na₂O

-F₂Ca

Si

-

-

-

% %



Hydrigen



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-% Tio2 .

-% -% -% / -% -%

.% /

V

$\frac{5}{64}$

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()

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:

$$I_a = k \cdot d$$

)

d

I_a

k

(

k

A/mm

$$k = \quad k =$$

$$k = \quad k =$$

$$k = \quad k =$$

$$E_a = \alpha.\beta.\lambda$$

$$\alpha, \beta$$

$$\beta = \quad \alpha =$$

.

.

c,d

a,b

-a

-b

-c

-d

:Verticalwelding

.

/

:Overhead welding

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.

.

$$\frac{E}{60} = 10$$

$$= E$$

$$= 60$$

$$= 1$$

$$= 0$$

$$E$$

).

FC

.(

$$\frac{60000}{1000} * 0.7 = 42 \text{ kg/mm}^2$$

DC

DC AC

=DC =AC) .

AC DC

AC

AC

DC

DC

AC

(Pipe)

70-30

BWG

1 in $\frac{3}{4}$

PT .

$\frac{3}{4}$ in. OD

$1\frac{1}{4}$ -in in. OD 1-in

-in OD $\frac{3}{4}$:

1-in OD 1-in in. OD $\frac{3}{4}$ $\frac{15}{16}$ -in

$1\frac{3}{4}$ -in

in IPS (Pipe)

24 in

in .
300 PSI $\frac{3}{8}$ in

24 in .

(PIPE)

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3 fps

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4fps

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120

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120